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Tatsuya Yasunaga

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RECORD OF ORAL HEARING  
UNITED STATES PATENT AND TRADEMARK OFFICE

BEFORE THE BOARD OF PATENT APPEALS  
AND INTERFERENCES

Ex parte TATSUYA YASUNAGA,  
HISASHI MITAMURA, and  
TAKENORI NAKAYAMA

Appeal 2008-2177  
Application 10/790,019  
Technology Center 1700

Oral Hearing Held: May 22, 2008

Before CHARLES F. WARREN, PETER F. KRATZ, and  
CATHERINE Q. TIMM, Administrative Patent Judges

ON BEHALF OF THE APPELLANT:

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1           The above-entitled matter came on for hearing on Thursday,  
2   May 22, 2008, commencing at 9:18 a.m., at The U.S. Patent and Trademark  
3   Office, 600 Dulany Street, Alexandria, Virginia, before Janice A. Salas,  
4   Notary Registration No. 264765, Notary Public.

5           THE CLERK: Calendar number 43, Mr. Pitlick.

6           JUDGE WARREN: Hello, Mr. Pitlick. Did you enjoy your  
7   recess?

8           MR. PITLICK: It's too short.

9           JUDGE WARREN: You can proceed when ready, sir.

10          MR. PITLICK: What we're claiming here is a composite  
11   material of rubber bonded to brass or brass plate and substrate, et cetera.

12          What the applicants have discovered here is that the presence  
13   of what we call needle-like copper CU-S, copper-sulfur based reaction  
14   products, formed at the interface between the brass and the rubber have an  
15   effect on the bonding strength of the brass to the rubber that these needle-  
16   like reaction products have to have a particular dimension and that they are  
17   obtained with a certain amount of pre -- I should say preheating at a certain  
18   temperature range before vulcanization.

19          And certainly, we maintain all the arguments we've made in  
20   our appeal brief and reply brief, but after receiving a certainly better copy  
21   of the main reference Takayama, I think our claims are even, this is  
22   possible, more patentable.

23          I just want to talk about Takayama. Takeyama basically is  
24   concerned with uneven vulcanization of, for example, tires. They  
25   discovered that because certain parts of the tire vulcanize in effect less than  
26   other parts, what Takayama does is Takayama preheats that part of the tire

1 that normally takes longer to vulcanize.

2               So by preheating that part of the tire that takes longer, which is  
3 -- they refer to it as the bead and the thread, they're able to get a more even  
4 vulcanization in less time, and they do disclose a preheating temperature of  
5 80-120. So that is really the only -- the only commonality between the  
6 claimed invention here and Takeyama.

7               Again, we've shown that the preheating and the presence of  
8 these needle-like products have an effect on bonding strength between the  
9 metal and the rubber. Takayama isn't even concerned about that kind of  
10 thing. As I said, he's only concerned with even vulcanization, and -- well,  
11 even vulcanization.

12              So clearly, there's no prima facie case at all, and we've shown  
13 with our comparative data that you actually have to be within a certain  
14 range of these -- a number of these needle-like products because if you're too  
15 low or too high, your bonding strength suffers so --

16              JUDGE WARREN: But if you -- if you carry out the preheat  
17 that Takayama teaches and then you vulcanize, wouldn't you fall within that  
18 range?

19              MR. PITLICK: Well, as we've shown, it's not simply a matter  
20 of heat treating within that temperature. It's also -- preheating. It's also a  
21 matter of the time in which the pretreatment is carried out.

22              JUDGE WARREN: But your claim 1 doesn't really have a  
23 time limitation.

24              MR. PITLICK: But our claim 1 requires that the reaction  
25 products be within a certain range and have a certain dimension, and you  
26 would never know that from the reference at all.

1 JUDGE WARREN: Well, I know. That's true.

2 MR. PITLICK: And also, the reference, now they talk about a  
3 wire. Now, we've argued that in the reference it appears that the wire is  
4 basically used to heat the rubber. It's not even clear to us that the wire that  
5 they're talking about is the metal that we're talking about in our claims.

6 JUDGE WARREN: Counselor, if you refer to figure 3 of the -  
7 - of Takayama --

8 MR. PITLICK: Yes.

9 JUDGE WARREN: -- in the area around the bead there,  
10 wouldn't you have wire in that area normally?

11 MR. PITLICK: You may or you may not. Again, I'm not sure  
12 if we're talking about the same wire that we have in terms of our brass  
13 material.

14 JUDGE WARREN: I believe the examiner raised the issue  
15 that Shemenski, for example, shows that it was -- or Shemenski provides  
16 evidence that it was known in the art to use brass-coated wire in tires where  
17 the wire was essentially bonded to the rubber.

18 MR. PITLICK: Oh, that's obviously true. We don't deny that.  
19 You know, that's really something that we're starting from. I mean, what  
20 we're saying is when you have that, you can maximize the bond between  
21 this brass -- and it doesn't have to be a wire, but this brass material on the  
22 rubber by doing what we've done.

23 I mean, our case does not hinge on whether the wire in  
24 Takayama is the same as art brass or not. That's just another argument. The  
25 main argument is the argument I began with is the fact that we've  
26 discovered that if you want these needle-like products in there, they have to

1 have a certain dimension. They have to be within a certain range.

2 And the way you get them is by controlling a combination of  
3 preheating temperature, and also, it's not simply preheating temperature,  
4 but obviously the higher the temperature the shorter the time. That kind of  
5 thing.

6 JUDGE WARREN: So one of ordinary skill in the art with a  
7 tire that person wishes to construct using brass-coated wire, according to  
8 Shemenski, and finds that he can construct the tire -- he or she can construct  
9 the tire better by following the teachings of Takayama, wouldn't that person  
10 do the preheat before the vulcanization, and wouldn't that routinely -- and  
11 routinely doing that wouldn't that give you the same reaction product as the  
12 products that you've specified in claim 1.

13 MR. PITLICK: You might get a copper-sulfur reaction  
14 product, but you may not necessarily get the number of products that we  
15 have. You might get more. You might get less. You might get them having  
16 different sizes. And also, Takayama is only preheating a small part of the  
17 tire. Not the entire tire.

18 JUDGE WARREN: I don't see where your claim requires  
19 heating the entire tire.

20 MR. PITLICK: That's true. It doesn't.

21 JUDGE WARREN: And it would seem that a product-by-  
22 process claim, which obviously this is, would have to recite all the  
23 necessary steps to obtain the product described in the claim.

24 MR. PITLICK: Well, I think it actually cites more steps than  
25 are needed. I think if we simply said we had -- we did not have the  
26 preheating step recited in the claim, I think that would be fine.

1           The important thing is that this product has to have this 1 to 50  
2 needle-like copper-sulfur based reaction products having a certain length  
3 and width, and clearly, you would never get that from the reference.

4           JUDGE WARREN: Well, I -- that is true. The reference does  
5 not disclose it, but simply because you've identified the product differently  
6 from the reference, wouldn't under In re Skoner and In re Best indicate that  
7 perhaps what you're telling us here is nothing more than elucidation of the  
8 nature of the product obtained.

9           MR. PITLICK: No. Because we've shown you in our  
10 comparative data that simply operating within a preheat temperature of 80  
11 to 120 doesn't give you necessarily what we have. Our comparative data  
12 shows that.

13           JUDGE WARREN: Where is that, sir? Why don't we review  
14 that if you would for us.

15           MR. PITLICK: Just bear with me.

16           JUDGE WARREN: Okay.

17           MR. PITLICK: Well, we talked about it -- we have the table 1  
18 at page 5 of our brief, but that table is excerpted from the specification, and  
19 the preheating temperature was 100 degrees centigrade for every one of  
20 these examples.

21           So that's right in the middle of our range and that's the middle -  
22 - the range of Takeyama, and you can see that just because you're  
23 preheating within the range of the reference, doesn't mean you're going to  
24 get our product, so cases like In Re Best don't apply here at all.

25           JUDGE WARREN: You're looking at the table 1 on page 12  
26 of the specification?

1 MR. PITLICK: That's correct.

2 JUDGE WARREN: It would seem that that essentially is a --  
3 is comparative data that's based on the number of the needle-like CU-S  
4 based reaction products where the time exceeds 22 to  
5 20 -- where the time is outside of 20 minutes and prior to two minutes; is  
6 that correct?

7 So what's in the middle of the table would necessarily flow  
8 from perhaps using Takayama's heat treatment, which is -- which the 100  
9 degree C is right in the middle of Takeyama's range.

10 MR. PITLICK: Yeah, but Takayama doesn't talk about  
11 treatment time at all.

12 JUDGE WARREN: Well, according to your table, it would  
13 appear that if you heated it at least two minutes, which is what your claim 10  
14 calls for, you only get 0.2 needle-like reaction products.

15 MR. PITLICK: Our claim doesn't call for times.

16 JUDGE WARREN: It does in claim 10, doesn't it? I believe  
17 you've argued that.

18 MR. PITLICK: Well, obviously, you might not want to  
19 preheat for two minutes if you were going to operate at 100 degrees, but, as  
20 we've indicated, if you operate at a higher temperature, you can preheat for  
21 less.

22 So as I said, the reference just says preheating. Doesn't talk  
23 about time. Has no recognition of the problem we're trying to solve or our  
24 solution, and quite frankly, I don't see how one would ever discover what we  
25 have based on practicing the reference Takeyama.

26 The other three references that he relies on basically, as I've



1 indicated before, you know, we're not the first to discover that you want to  
2 bond rubber to a brass material. I mean, that aspect is old and we don't  
3 suggest that that's our discovery.

4 JUDGE TIMM: And how do those other references, how do  
5 they discuss how they get the bonding between the rubber and the brass  
6 material?

7 MR. PITLICK: I honestly can't say I recall, but certainly not  
8 the way we do. That certainly is clear.

9 JUDGE TIMM: But it is a known problem in the art.

10 MR. PITLICK: I don't know that it's a known problem per se.  
11 I couldn't say that those skilled in the art were perfectly happy with the  
12 kind of bonding that they've gotten previously, but certainly our bonding --  
13 our invention gives you an improved bond, so I couldn't say whether it's a  
14 problem, and to the extent it is a problem, we get a better result.

15 JUDGE WARREN: More questions?

16 JUDGE TIMM: No more questions.

17 JUDGE WARREN: Thank you very much, Mr. Pitlick.

18 Whereupon, the proceedings at 9:31 a.m. were concluded.